

Newsletter of the Kenya Society of Environmental, Biological and Agricultural Engineers

Volume 6. No.10

19 December 2024

Chemical Engineering

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Chemical engineering is a branch of engineering that combines principles of chemistry, physics, biology, mathematics, and economics to efficiently use, produce, design, transport, and transform energy and materials. Chemical engineers are responsible for designing and optimizing processes that convert raw materials into valuable products such as fuels, chemicals, pharmaceuticals, food, and advanced materials. They are in high demand due to the vast number of industries relying on the synthesis and processing of chemicals and materials. In addition to traditional careers in the chemical, energy, and oil industries, chemical engineers are finding increasing opportunities in biotechnology, pharmaceuticals, electronic device fabrication, and environmental engineering. Chemical engineers play a crucial role in bridging the gap between laboratory research and industrial-scale production. They are responsible for creating processes that convert raw materials into usable products in the most efficient and sustainable way. By improving existing processes, they enhance yield, reduce waste, and minimize energy consumption. Ensuring safety and environmental impact is another critical function, as chemical engineers design processes that are safe for workers and consumers while reducing carbon footprints.

DEAR READER

Welcome to KeSEBAE Newsletter.

A monthly Newsletter touching on topical issues affecting our environment.

KeSEBAE NEWS is a Newsletter of the Kenya Society of Environmental, Biological and Agricultural Engineers (KeSEBAE)

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Translating laboratory-scale processes to industrial applications, they enable large-scale, manufacturing economical of products. Furthermore, chemical engineers troubleshoot and resolve issues in manufacturing processes, identifying root causes and implementing they effective solutions. Finally, drive innovation by developing new technologies and processes to improve existing methods or create entirely new products.

Chemical engineers work with several key processes, including:

- i. **Distillation**: Separating mixtures based on differences in boiling points.
- ii. **Absorption and Adsorption**: Extracting components from gases or liquids by dissolving them in a solvent or adsorbing them onto a solid surface.
- iii. **Heat Transfer**: Designing systems to efficiently heat or cool materials, such as heat exchangers.
- iv. **Mass Transfer**: Facilitating the movement of chemical substances between phases, such as in chemical reactors or during filtration.
- v. **Fluid Flow**: Managing the movement of liquids and gases through pipes, reactors, and other equipment.
- vi. **Reaction Engineering**: Designing and optimizing chemical reactors for specific reactions, including the use of catalysts.
- vii. **Crystallization**: Forming solid crystals from a solution or melt, often used in pharmaceutical and food industries.
- viii. **Membrane Processes**: Filtration, reverse osmosis, and other processes using semipermeable membranes.

Chemical engineering often relies on standardized symbols and notations for designing processes and systems. These symbols are integral to Piping and Instrumentation Diagrams (P&IDs), process flow diagrams (PFDs), and other design documents. Common symbols include:

- **Lines**: Representing the flow of materials or energy (solid, dashed, or dotted lines).
- **Circles**: Representing equipment such as reactors, columns, and pumps.
- **Rectangles and Squares**: Often used for control panels or larger structures.
- **Valves**: Indicating manual, pressure relief, and control valves.
- Filters, Heaters, and Pumps: Representing equipment with distinct functions in the process.

Failures in Chemical Engineering

Failures in chemical engineering can occur due to several reasons:

- i. **Design Failures**: Inadequate process design or miscalculation of parameters such as temperature, pressure, or flow rates.
- ii. **Material Failures**: Incompatibility between materials and chemicals, leading to corrosion, leakage, or structural failure.
- iii. **Operational Failures**: Incorrect operation or mismanagement of equipment, resulting in breakdowns or accidents.
- iv. **Human Error**: Errors in judgment, communication, or misinterpretation of data, leading to safety incidents or inefficiencies.
- v. **Environmental Failures**: Neglecting environmental impacts, resulting in pollution, hazardous waste, or failure to meet regulatory requirements.
- vi. **Economic Failures**: Poor economic viability or unforeseen market changes causing project failure.

Chemical Engineering Education in Kenya

In Kenya, chemical engineering education is offered at both bachelor's and diploma levels. The following institutions provide these programs:

Bachelor's Degree Programs

- Technical University of Kenya (TUK)
- Jomo Kenyatta University of Agriculture and Technology (JKUAT)
- Dedan Kimathi University of Technology (DEKUT)
- Moi University
- Kenya Advanced Institute of Science and Technology (KAIST)

Diploma Programs

- Kenya Technical Trainers College (KTTC)
- Kabete National Polytechnic
- Rift Valley Technical Training Institute (RVTTI)

Chemical engineers are employed in diverse industries, including:

- i. Petrochemical Industry: Oil refining, natural gas processing, and petrochemical production.
- ii. Pharmaceuticals: Manufacturing drugs, vaccines, and medical devices.
- iii. Food and Beverage: Producing processed food, beverages, and dairy products.
- iv. Environmental Engineering: Wastewater treatment, air pollution control, and waste management.
- v. Energy: Developing renewable energy sources and optimizing fossil fuel and nuclear energy systems.
- vi. Biotechnology: Creating bio-based chemicals, biofuels, and pharmaceutical applications.
- vii. Materials Science: Producing advanced materials like polymers, ceramics, and composites.
- viii. Manufacturing: Supporting industries like textiles, paper, and consumer goods.
- ix. Mining and Metallurgy: Extracting and refining metals and minerals.

Future Trends in Chemical Engineering

Chemical engineering continues to evolve, with emerging trends shaping the profession:

- i. **Sustainability**: Advancing green chemistry, waste reduction, and energy efficiency.
- ii. **Renewable Energy**: Increasing focus on biofuels, hydrogen production, and energy storage technologies.
- iii. **Digitalization and Automation**: Employing AI, machine learning, and smart sensors for predictive maintenance and process optimization.
- iv. **Biotechnology**: Expanding bioprocessing in pharmaceuticals, bioplastics, and synthetic biology.
- v. **Carbon Capture and Storage (CCS)**: Innovating technologies to mitigate climate change by capturing and storing CO2.
- vi. **Circular Economy**: Promoting recycling and closed-loop systems to reduce waste and maximize resource use.
- vii. Advanced Manufacturing: Exploring 3D printing, nanotechnology, and micromanufacturing for innovative materials production and process design.

Conclusion

Chemical engineering is a multifaceted and dynamic field requiring a strong foundation in science and mathematics, combined with creativity and problem-solving skills. Chemical engineers are critical to advancing technologies, improving efficiency, and driving sustainability across numerous industries. Continuous learning, technical expertise, and adaptability to emerging technologies are vital for a successful career in chemical engineering.



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- Waste Management For Climate Change
- Energy Systems For Climate Change
- Housing And Infrastructure For Climate Change
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- ICT Systems
- Engineering Education and Practice
 For Climate Change

KEY DATES:

Abstract Submission:28 FEB 2025Paper Submission:31 MAR 2025Payment Deadline :31 MAR 2025

CHARGES

Members: KES 15,000 (\$150) Non Members : KES 20,000 (\$200) Undergrad Students: KES 2,000 (\$20) Field Visit : KES 5,000 (\$50) Virtual: KES 5,000 (\$50)



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JLAL

Journal of Engineering in Agriculture and the Environment

The Journal of Engineering in Agriculture and the Environment (JEAE) is a Publication of the Kenya Society of Environmental, Biological and Agricultural Engineers (KeSEBAE) through which researchers in the fields of Environment, Agriculture and related fields share research information and findings with their peers from around the globe.

The JEAE Editorial Board wishes to invite interested researchers with complete work in any relevant topic, to submit their papers for publication in the next editions of the Journal.

Manuscripts may be submitted online or via email to:

Chairperson, JEAE Editorial Board via Email: <u>jeae@kesebae.or.ke</u> or Online via: <u>https://kesebae.or.ke/journal/index.php/kesebae/about/submissions</u>

Criteria for Article Selection

Priority in the selection of articles for publication is that the articles:

- a. Are written in the English language
- b. Are relevant to the application of engineering and technology in agriculture, the environment and biological systems
- c. Have not been previously published elsewhere, or, if previously published are supported by a copyright permission
- d. Deals with theoretical, practical and adoptable innovations applicable to engineering and technology in agriculture, the environment and biological systems
- e. Have a 150 to250 words abstract, preceding the main body of the article

- f. The abstract should be followed by the list of 4 to 8 "Key Words"
- g. Manuscript should be single-spaced, under 4,000 words (approximately equivalent to 5-6 pages of A4-size paper)
- h. Should be submitted in both MS word (2010 or later versions) and pdf formats (i.e., authors submit the abstract and key words in MS Word and pdf after which author uploads the entire manuscript in MS word and pdf)
- i. Are supported by authentic sources, references or bibliography

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CALL FOR ARTICLES TO KeSEBAE NEWS

KeSEBAE NEWS Editorial wishes to call for topical articles for publication in future editions of KeSEBAE NEWS.

Please transmit the same via Email: <u>info@kesebae.or.ke</u>

NOTE: A payment will be made to the author of each selected article



Be a KeSEBAE Member:

The annual subscription fees, admission fees and reinstatement fees for members of all grades (except Honorary and Life Members who shall pay no dues or fees) are indicated below: The annual dues are as follows:

Membership Category	Annual Subscript	Admissi on Fees	Reinstatem ent Fees
	ion	(KES)	(KES)
	(KES)		
Fellow	5,000	1,000	2,000
Member	2,000	1,000	2,000
Ass. Member	1,000	1,000	2,000
Aff. Member	500	1,000	2,000
Student	300	100	-

Membership Renewal

Members of all grades are requested to renew their **2024** membership as follows.

Membership Category	Annual (KES)	Subscription	Fee
Fellow	5,000		
Member	2,000		
Ass. Member	1,000		
Aff. Member	500		
Student Member	300		

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